# S3000E Open cooling towers





### Key benefits

- Extreme low sound levels, outperforming counterflow axial fan units
- Unmatched energy savings, with less than 2 years payback
- Low maintenance and easy inspection, 25% reduction in annual maintenance costs

## S3000E characteristics Cross flow, axial fan, induced draft Capacity range 18 - 285 l/s Water distribution Gravity, with weir dams for variable flow Maximum entering water temperature 55°C standard fill 60°C with alternative fill Typical applications • Medium to large HVAC and industrial applications • Replacement of field erected towers

#### Extreme low sound levels

- A choice of various fan types such as low noise axial fans and <u>Whisper Quiet fans</u> for **minimal surrounding noise**
- BACross fill smoothly guides the water all the way into the basin without water splash noise.
- Try our XES3000E line with smaller motors for extremely low noise levels.
- Factory designed, tested and rated <u>sound attenuation</u> is available on air inlet and discharge to cut operation noise even further.

#### **Unmatched energy savings**

- Evaporative cooling for system-wide energy saving at lower operating temperatures.
- Axial fan uses half the energy of similar centrifugal fan units.
- Save pump kW! Less pump head for this gravity water distribution system. In periods of reduced load, weir dams close off partly the hot water basin saving pump energy.
- <u>BACross fill</u> factory-configured for maximum water/air contact and low air pressure drop for optimal cooling tower efficiency with limited energy consumption.
- High efficiency fan motors
- <u>XES3000E</u> line with smaller motors to reduce electricity consumption for the same cooling capacity.

#### Low maintenance and easy inspection

- The S3000E has a **spacious plenum** (internal area) and **easy access** to inspect and maintain safely the unit interior components. **Unrivalled comfort, while standing** inside.
- Upgrade the unit interior with ladder and platform for quick and safe access to all unit components.
- Access via large hinged door to optional internal walkway: no basin draining needed for unit interior or fill pack inspection.
- You can inspect and clean easily the core of the <u>BACross fill</u> sheet by sheet without dismantling. BACross design reduces fouling. Optional telescopic supports for easy replacement of the sheets.
- The fill includes integrated drift eliminators tested and certified by Eurovent.
- Inspection of water distribution system (hot water basin and nozzles) possible outside the unit, during operation.
- Optional distribution basin covers prevent debris collecting in the unit.
- Self-cleaning cold water basin and fill above **sloped basin** to flush out dirt and debris.
- Fans are easily accessible from the in- and outside
- Optional <u>clean out port</u> helps remove silt and sludge from the cooling tower basin.
- Removable suction strainer anti-vortex hood.
- Optional sump sweeper piping prevents sediment collecting in the cold water basin.
- Various corrosion-resistant materials, including the unique <u>Baltibond hybrid coating</u> for guaranteed long service life.

#### **Unmatched hygiene control**

- Easy-clean and easy-inspect S3000E towers **reduce hygiene risks** from bacteria (eg Legionella) or biofilm inside.
- Self-cleaning cold water basin and fill above **sloped basin** to flush out dirt and debris.
- <u>BACross fill</u> for reduced fouling and easy sheet by sheet cleaning without dismantling.
- The fill includes integrated drift eliminators tested and certified by Eurovent.
- **Combined inlet shields** block sunlight to prevent biological growth in the tower, filter the air and stop water splashing outside.
- Optional distribution basin covers prevent debris collecting in the unit.
- Optional <u>clean out port</u> helps remove silt and sludge from the cooling tower basin.
- Optional <u>sump sweeper piping</u> prevents sediment collecting in the cold water basin.

#### Year round reliable operation

- Top rated thermal performance meets any flow and temperature needs.
- The thermal performance of S3000E cooling towers is tested and certified by Eurovent.
- Patented <u>BACross</u> sheet fill with maximum air and water contact gives unbeatable heat transfer performance.
- Various corrosion-resistant materials, including the unique <u>Baltibond<sup>®</sup> hybrid coating</u> and FRP casing panels for guaranteed long service life.
- Optional <u>gear-drive system</u> for more efficiency and less maintenance.

Want to use the S3000E cooling towers to cool your process water? Contact your local BAC representative.

#### **Downloads**

- <u>S3000E open cooling tower</u>
- <u>S3000E Open Cooling Tower brochure</u>
- Operating and Maintenance S3000E
- <u>Rigging and installation S3000E</u>
- Spare Parts for S3000E
- <u>Retrofit Opportunities for S3000E</u>