# **PFI** Closed circuit cooling towers





## Key benefits

- Lowest energy consumption and total cost of ownership
- Year round reliable operation
- Ideal replacement unit with certified thermal performance

| PFI characteristics  |
|--|
| Counter flow, axial fan, induced draft   |
| Capacity range   |
| up to 1465 kW  |
| Maximum entering fluid temperature   |
| 32°C   |
| Typical applications   |
| <ul> <li>Medium to large HVAC and industrial applications</li> <li>Dry operation requirement in winter time</li> </ul> |

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#### Lowest energy consumption and total cost of ownership

- <u>Evaporative cooling</u> for system-wide energy saving at lower operating temperatures.
- The highly efficient **OptiCoil™ System** increases thermal performance **up to 30%** for the same coil volume lowering the installed fan power by up to 50%.
- Elimination of potentially excessive operating costs. PFI is **Eurovent-CTI certified** for both water and glycol. This guarantees thermal performance and it eliminates field thermal performance testing costs.
- System pump energy savings obtained through shorter coil circuits resulting in lower coil pressure drops.
- Savings on maintenance and water treatment because the closed loop in PFI cooling towers ensures a contaminant-free cooling circuit.
- Lower installed costs. PFI has a lower weight, reducing structural and vibration isolation costs. Less glycol is required to achieve the same or higher heat transfer.
- Water and chemical savings up to 33% because <u>Baltibond<sup>®</sup> Hybrid Coating</u> allows higher cycles of concentration.

#### Year round reliable operation

- **Trouble free process operation** The closed loop in PFI cooling towers protects the process fluid and equipment from external contaminations.
- The thermal performance of PFI closed circuit cooling towers is tested and certified by Eurovent.
- For extremely cold weather operation, switch off the spray system during periods of reduced load and **operate dry**.
- **Optimal thermal performance** through lifetime. Lab tests have proven that the OptiCoil System reduces scale formation on the coil.
- Minimum maintenance and downtime- Complete and easy access to all critical components, including coil.
- Easy-clean and easy-inspect PFI towers **reduce hygiene risks** from bacteria (e.g. Legionella) or biofilm inside.
- Self-cleaning cold water basin sloping towards drain, to prevent sediment build up.
- **Combined inlet shields** block sunlight to prevent biological growth in the tower, filter the air and stop water splashing outside.

#### Ideal replacement unit with certified thermal performance

• Same or higher capacity. Ideal like-for-like solution, performing per published ratings. The PFI is independently Eurovent-CTI certified for various process fluids.

#### Low noise

- A variety of fans is available to offer the perfect solution for every sound challenge.
- <u>Water silencers</u> achieve noise levels close to those of crossflow towers. Water silencers come always with Whisper Quiet fans.

• Factory designed, tested and rated <u>sound attenuation</u> is available on the discharge for further noise reduction.

#### Easy to maintain

- The PFI closed circuit cooling tower is **easier to maintain than** other induced draft counterflow cooling towers.
- Optional coil inspection hatches allow complete and easy access to heat transfer section
- BranchLok<sup>™</sup> water distribution each branch removable for easy cleaning.
- Combined inlet shields for easy no-tool removal.
- Motor adjusters: externally accessible and locking wrench for easy motor alignment and belt tensioning.
- Full cold water basin access when removing the combined inlet shields.
- Fans easy accessible via sliding access door.
- Optional clean out port helps remove silt and sludge from the cooling tower basin.
- Removable suction strainer anti-vortex hood.

#### Ship and install PFI easily

- Guide pins mean swift PFI cooling tower on-site assembly. The guide pins help reduce section assembly time by up to 75 %!
- Compact PFI footprint perfect for confined spaces.
- Container shipment often possible!

Interested in the PFI closed circuit cooling tower for cooling your process fluid? Contact your local <u>BAC representative</u> for more information.

### **Downloads**

- PFI closed circuit cooling tower
- PFI closed circuit cooling towers brochure
- BAC Eurovent Certification
- Operating and Maintenance PFI
- <u>Rigging and Installation PFI</u>